

FIG. 2

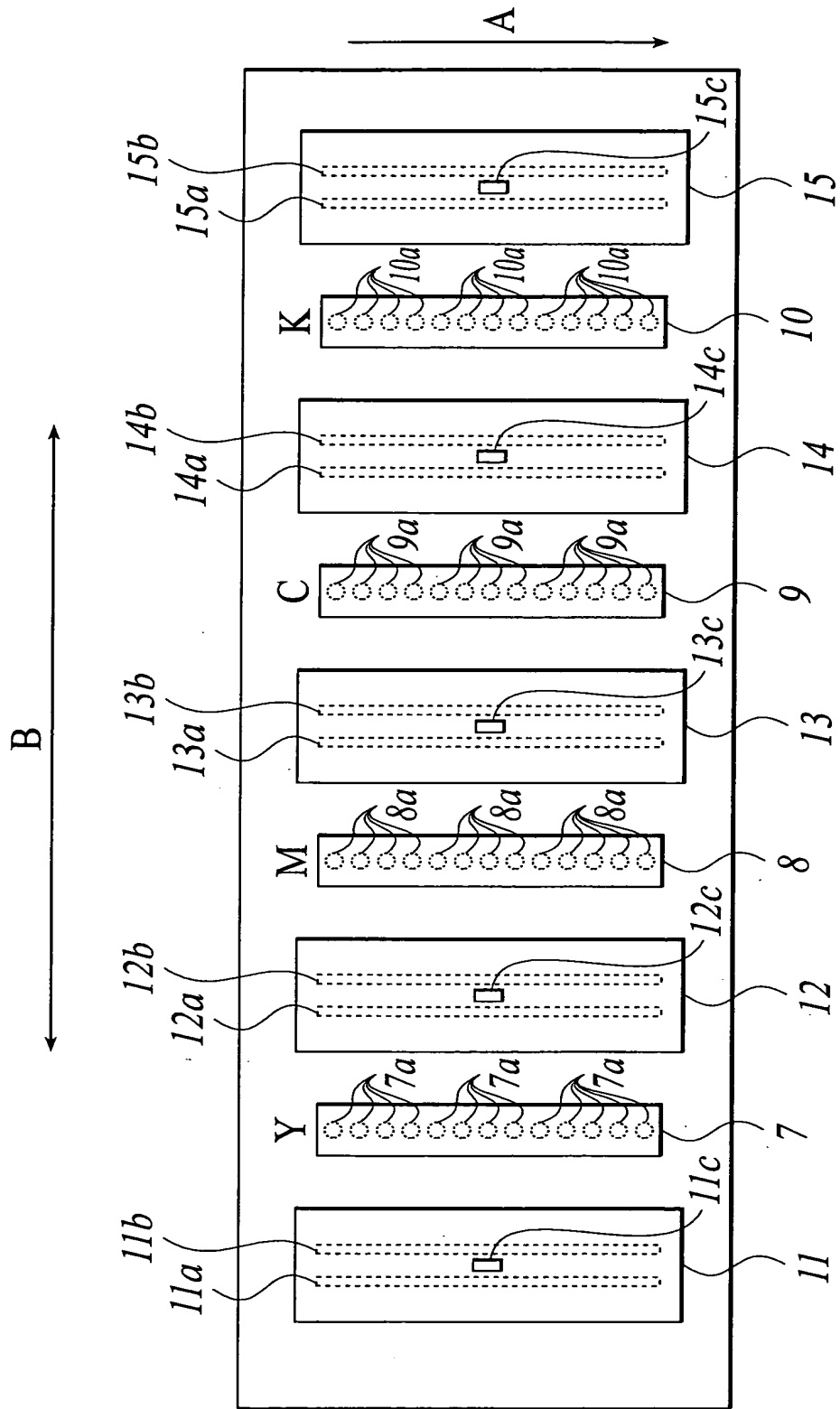
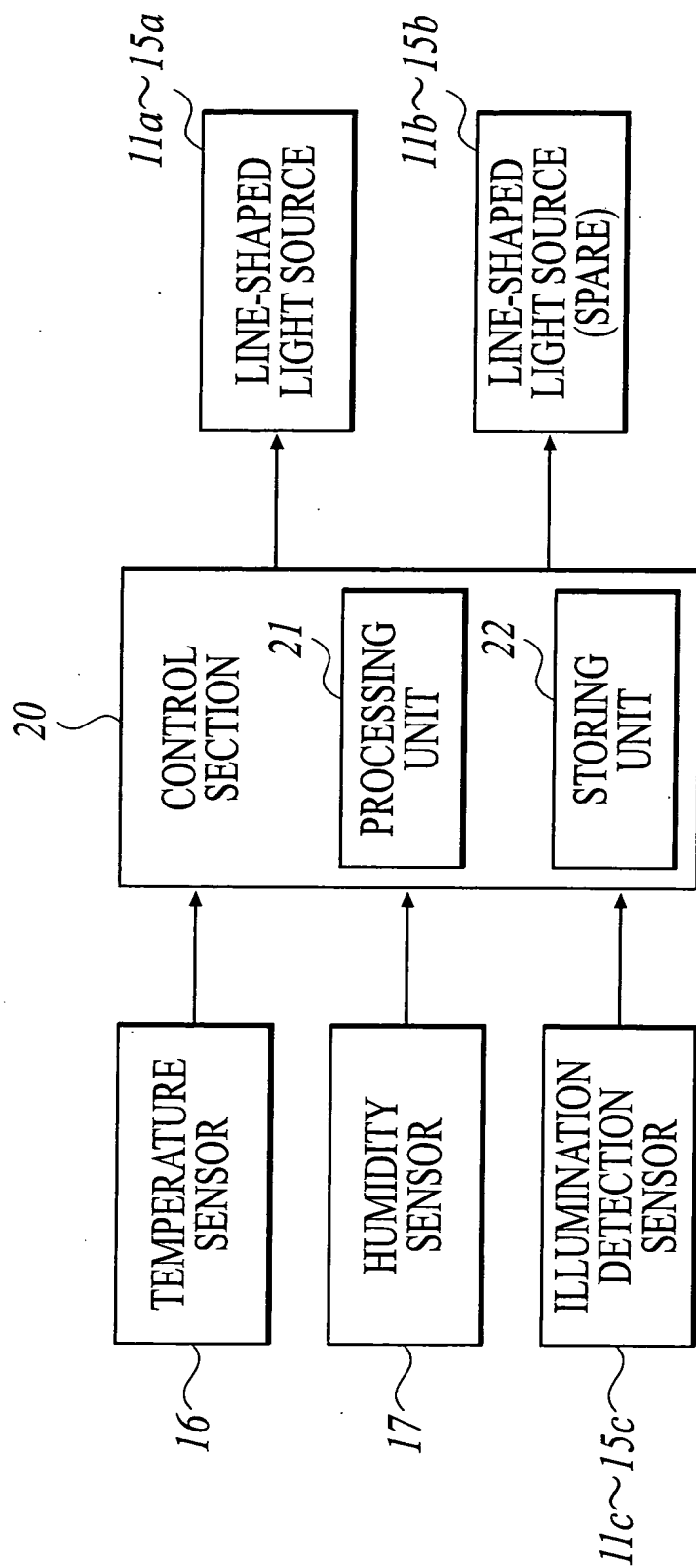


FIG. 3



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FIG4A

TEMPERATURE (°C)	HUMIDITY (%)	INK CURE NECESSARY ILLUMINATION			
		Y	M	C	K
...
20	10	70	60	50	40
20	30	75	65	55	45
20	50	80	70	60	50
20	70	85	75	65	55
20	90	90	80	70	60
22	10	65	55	45	35
22	30	70	60	50	40
22	50	75	65	55	45
22	70	80	70	60	50
22	90	85	75	65	55
...

FIG4B

ILLUMINATION LEVEL	ILLUMINATION BY EACH LINE-SHAPED LIGHT SOURCE 11a~15a,11b~15b									
	11a	12a	13a	14a	15a	11b	12b	13b	14b	15b
1	30	60	40	0	40	10	10	10	10	10
2	40	70	50	10	50	20	20	20	20	20
3	50	80	60	20	60	30	30	30	30	30
4	60	90	70	30	70	40	40	40	40	40
5	70	100	80	40	80	50	50	50	50	50

FIG.5

